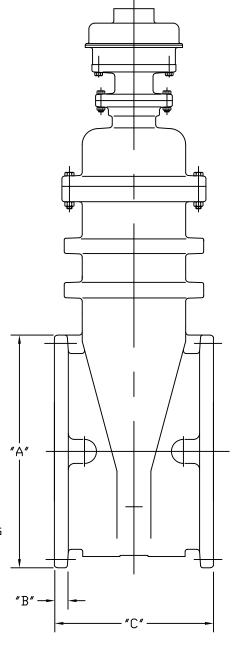


-ANSI B16.1 Class 125 Drilling for "F" # & "G" Size Bolts

8-53 Complies with applicable requirements of AWWA C515



Valve Size	"A"	"B"	"C"	"D"	"E"	"F"	<b>″</b> G <b>″</b>	"H"	″J″
30″	38-3/4	2-1/8	40	71-1/2	54-3/4	28	1-1/4	14-7/8	2
36″	46	2-3/8	30-3/4	81-1/16	58-7/8	32	1-1/2	14-7/8	1-1/4
42"	53	2-5/8	36	98-3/8	78	36	1-1/2	17	1-1/2
48″	59-1/2	2-3/4	35-1/2	101-3/8	78	44	1-1/2	17	1-1/2
54"	66-1/4	3	48	101-3/8	78	44	1-3/4	17	1-1/2

M&H VALVE COMPANY
ANNISTON, ALABAMA
A DIVISION OF MCWANE INC.

DWN: CTJ

DATE: 1/23/19

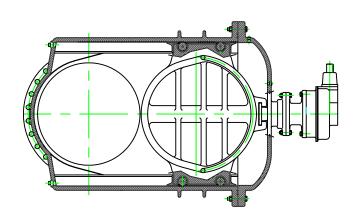
DWG. NO.

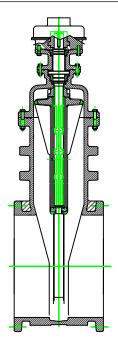
2638-53

30"-54" MODEL 2638 RW VALVE FLANGED ENDS W/ BEVEL GEAR GENERAL DIMENSIONS

ITEM	DESCRIPTION	MATERIAL	ASTM SPEC.
1	BODY	DUCTILE IRON	ASTM A536 64-45-12
2	BOLT	STAINLESS STEEL	AISI 18-8 SS
3	NUT	STAINLESS STEEL	AISI 18-8 SS
4	WEDGE CASTING	DUCTILE IRON	ASTM A536 64-45-12
5	MOLDED RUBBER ON WEDGE	RUBBER	EPDM
6	STEM NUT	COPPER ALLOY	ASTM B763 C87610
7	EXTENSION—ACTUATOR	DUCTILE IRON	ASTM A536 64-45-12
8	BOLT	STAINLESS STEEL	AISI 18-8 SS
9	NUT	STAINLESS STEEL	AISI 18-8 SS
10	KEY	STEEL	
11	BEVEL GEAR ACTUATOR	(PURCHASED PART)	
12	O-RING	RUBBER	EPDM
13	BOLT	STAINLESS STEEL	AISI 18-8 SS
14	BUSHING-STEM GUIDE	COPPER ALLOY	ASTM B584 C83600
15	O-RING	RUBBER	EPDM
16	THRUST BEARING	NYLATRON	
17	O-RING	RUBBER	EPDM
18	COVER BUSHING	COPPER ALLOY	ASTM B584 C83600
19	O-RING	RUBBER	EPDM
20	COVER	DUCTILE IRON	ASTM A536 65-45-12
21	O-RING-COVER OUTER	RUBBER	EPDM
22	STEM	COPPER ALLOY	ASTM B584 C86700
*23	PIPE PLUG	STAINLESS STEEL	AISI 316 SS
24	ACTUATOR DRIVE BUSHING	STEEL	
25	O-RING	RUBBER	EPDM
27	SCRAPER	COPPER ALLOY	ASTM B148 C95400
28	TRACK	STAINLESS STEEL	AISI 316 SS
29	ROLLER	COPPER ALLOY	ASTM B148 C95400
30	PIN-ROLLERS	STAINLESS STEEL	AISI 304 SS
31	O-RING-COVER INNER	RUBBER	EPDM
**32	PIPE PLUGS	STAINLESS STEEL	AISI 316 SS

ACTUATOR RATIO (30"&36"=6:1) (42"-54"=8:1)
\*COVER PIPE PLUG SIZE (30"&36"=3/4") (42"-54"=1")
\*\*BODY PIPE PLUG SIZE (30"&36"=1 1/4") (42"-54"=1 1/2")





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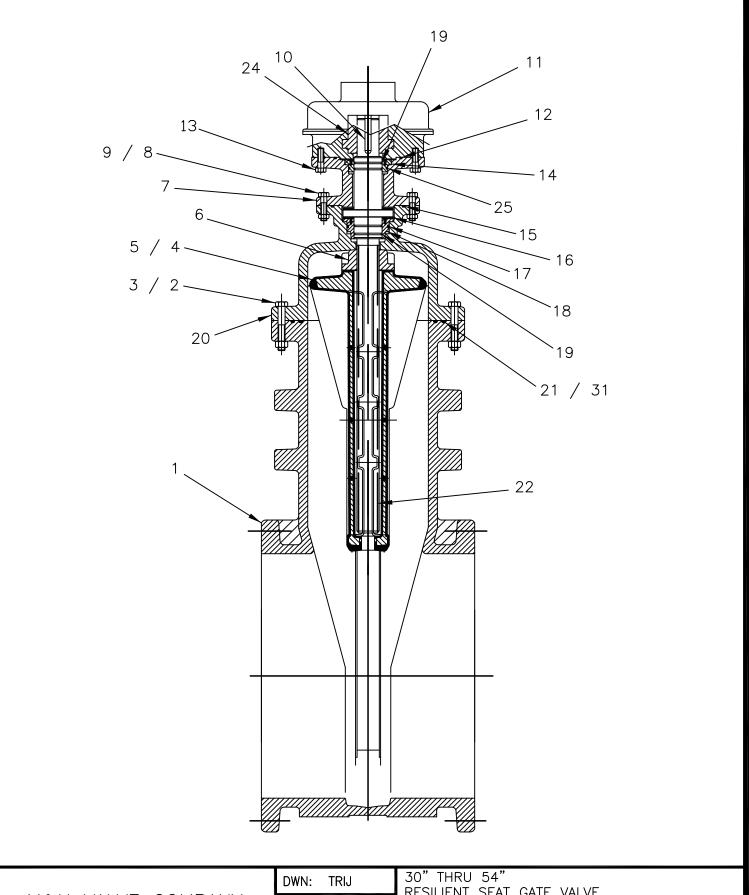
DWN: CTJ

DATE: 7/24/19

DWG. NO.

LRW52

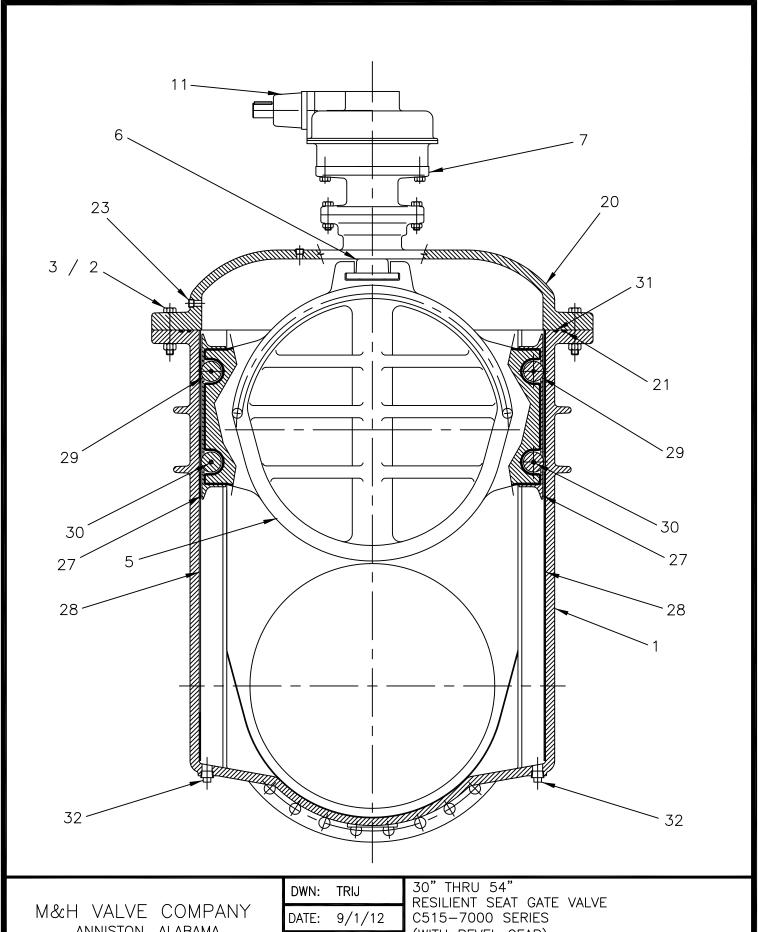
30" THRU 54" RESILIENT SEAT GATE VALVE C515-SERIES 7000 (WITH BEVEL GEAR) (WITH ROLLERS, TRACKS, SCRAPPERS) MATERIAL LIST



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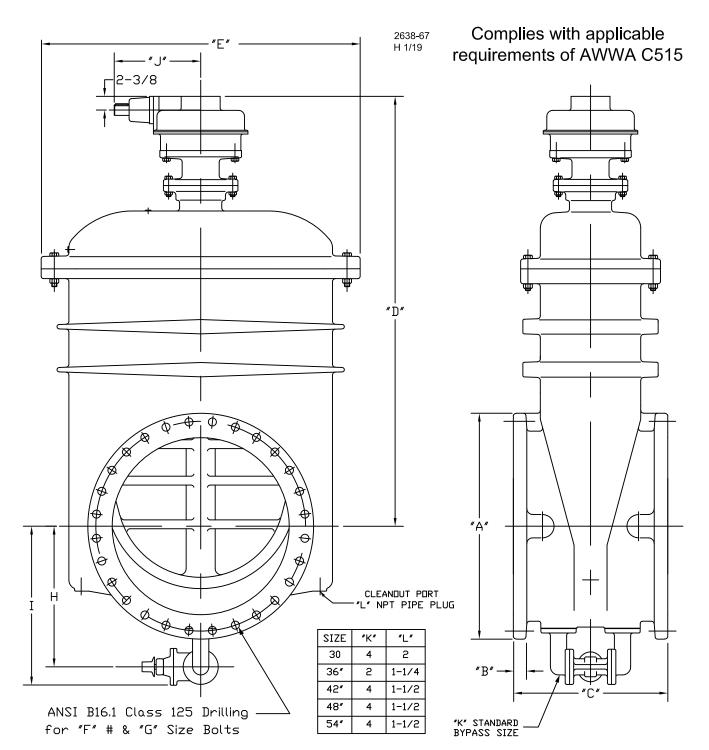
DATE: 9/1/12

DWG. NO. LRW50 RESILIENT SEAT GATE VALVE C515-7000 SERIES (WITH BEVEL GEAR) (WITH ROLLERS, TRACKS, SCRAPPERS) ASSEMBLY DRAWING 1



ANNISTON, ALABAMA A DIVISION OF MCWANE INC.

DWG. NO. LRW51 (WITH BEVEL GEAR) (WITH ROLLERS, TRACKS, SCRAPPERS) ASSEMBLY DRAWING 2



Valve Size	"A"	"B"	"C"	"D"	"E"	<b>"</b> F"	"G"	"H"	"I"	″J″
30″	38-3/4	2-1/8	40	73-7/8	54-3/4	28	1-1/4	24	28-1/2	14-7/8
36"	46	2-3/8	30-3/4	83-7/16	58-7/8	32	1-1/2	27-1/4	30-1/4	14-7/8
42"	53	2-5/8	36	100-3/4	78	36	1-1/2	30-15/16	35-7/16	17
48"	59-1/2	2-3/4	35-1/2	103-3/4	78	44	1-1/2	33-15/16	38-7/16	17
54"	66-1/4	3	48	103-3/4	78	44	1-3/4	37-5/16	41-13/16	17

M&H VALVE COMPANY
ANNISTON, ALABAMA
A DIVISION OF MCWANE INC.

DWN: CTJ

DATE: 1/23/19

DWG. NO.
2638-67

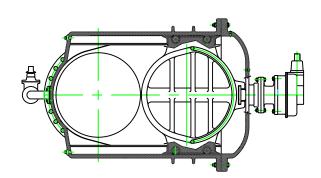
30"-54" MODEL 2638 RW VALVE FLANGED ENDS
W/ BEVEL GEAR & BYPASS
GENERAL DIMENSIONS

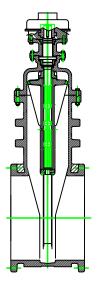
ITEM	DESCRIPTION	MATERIAL	ASTM SPEC.
1	BODY	DUCTILE IRON	ASTM A536 64-45-12
2	BOLT	STAINLESS STEEL	AISI 18-8 SS
3	NUT	STAINLESS STEEL	AISI 18-8 SS
4	WEDGE CASTING	DUCTILE IRON	ASTM A536 64-45-12
5	MOLDED RUBBER ON WEDGE	RUBBER	EPDM
6	STEM NUT	COPPER ALLOY	ASTM B763 C87610
7	EXTENSION-ACTUATOR	DUCTILE IRON	ASTM A536 64-45-12
8	BOLT	STAINLESS STEEL	AISI 18-8 SS
9	NUT	STAINLESS STEEL	AISI 18-8 SS
10	KEY	STEEL	
11	BEVEL GEAR ACTUATOR	(PURCHASED PART)	
12	O-RING	RUBBER	EPDM
13	BOLT	STAINLESS STEEL	AISI 18-8 SS
14	BUSHING-STEM GUIDE	COPPER ALLOY	ASTM B584 C83600
15	O-RING	RUBBER	EPDM
16	THRUST BEARING	NYLATRON	
17	O-RING	RUBBER	EPDM
18	COVER BUSHING	COPPER ALLOY	ASTM B584 C83600
19	O-RING	RUBBER	EPDM
20	COVER	DUCTILE IRON	ASTM A536 65-45-12
21	O-RING-COVER OUTER	RUBBER	EPDM
22	STEM	COPPER ALLOY	ASTM B584 C86700
**23	PIPE PLUG	STAINLESS STEEL	AISI 316 SS
24	ACTUATOR DRIVE BUSHING	STEEL	
25	O-RING	RUBBER	EPDM
27	SCRAPER	COPPER ALLOY	ASTM B148 C95400
28	TRACK	STAINLESS STEEL	AISI 316 SS
29	ROLLER	COPPER ALLOY	ASTM B148 C95400
30	PIN-ROLLERS	STAINLESS STEEL	AISI 18-8 SS
31	O-RING-COVER INNER	RUBBER	EPDM
***32	BYPASS VALVE	DUCTILE IRON	PER AWWA C515
33	BYPASS ELBOWS	DUCTILE IRON	ASTM A536 65-45-12
**34	PIPE PLUGS	STAINLESS STEEL	AISI 316 SS

ACTUATOR RATIO (30"&36"=6:1) (42"-54"=8:1)

\*COVER PIPE PLUG SIZE (30"&36"=3/4") (42"-54"=1")
\*\*BODY PIPE PLUG SIZE (30"&36"=1 1/4") (42"-54"=1 1/2")
\*\*\*PV PASS (ALVE SIZE (70"2.70" 0") (10" 51" 1")

\*\*\*BY-PASS VALVE SIZE (30"&36"=2") (42"-54"=4")





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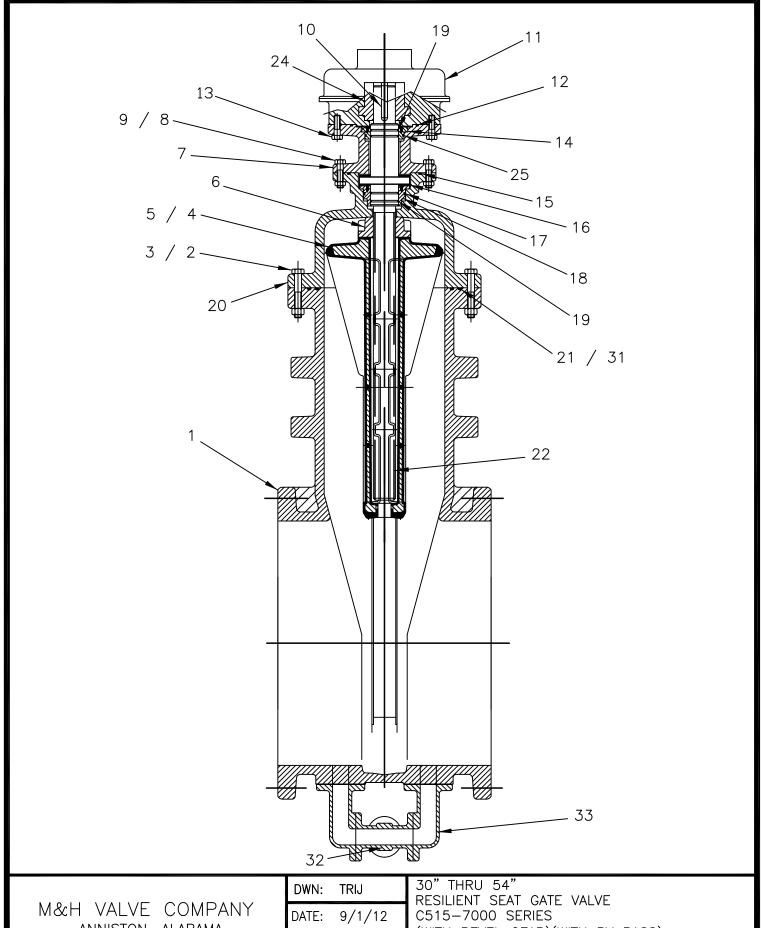
DWN: CTJ

DATE: 7/24/19

DWG. NO.

LRW52BPV

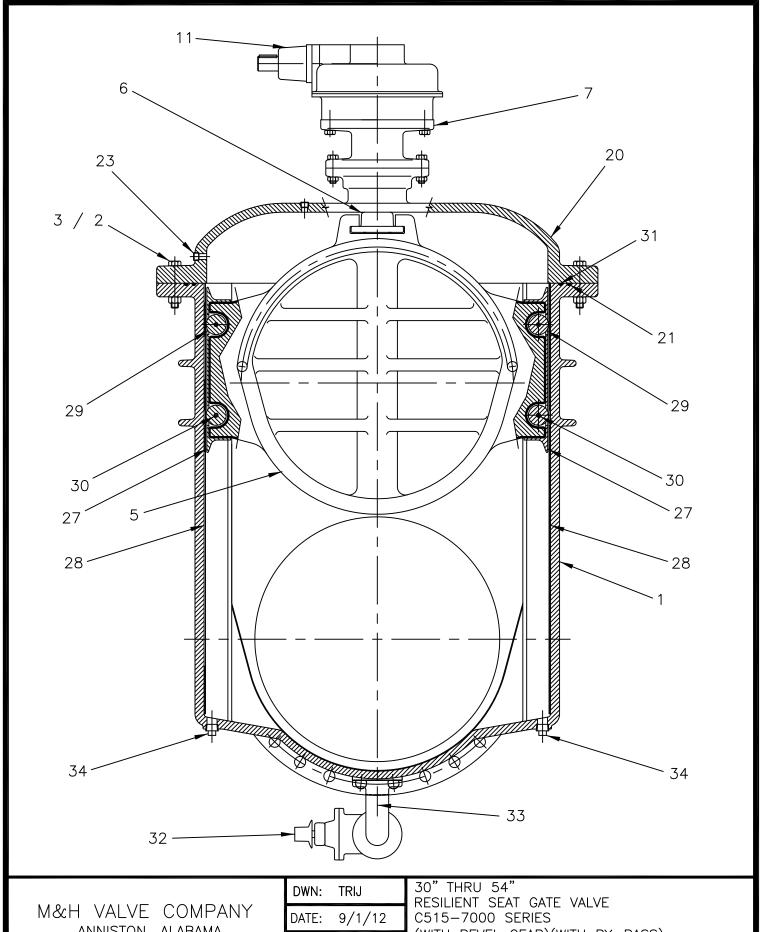
30" THRU 54" RESILIENT SEAT GATE VALVE C515-SERIES 7000 (WITH BEVEL GEAR)(WITH BY-PASS) (WITH ROLLERS, TRACKS, SCRAPPERS) MATERIAL LIST



ANNISTON, ALABAMA A DIVISION OF MCWANE INC. DWG. NO.

LRW50BPV

(WITH BEVEL GEAR)(WITH BY PASS) (WITH ROLLERS, TRACKS, SCRAPPERS) ASSEMBLY DRAWING 1



ANNISTON, ALABAMA A DIVISION OF MCWANE INC.

DWG. NO. LRW51BPV (WITH BEVEL GEAR)(WITH BY-PASS) (WITH ROLLERS, TRACKS, SCRAPPERS) ASSEMBLY DRAWING 2